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Operator: WINCHESTER, CITY OF	Operator ID#: 22700
Inspection Date(s): 1/22/2013, 1/23/2013	Man Days: 2
Inspection Unit: WINCHESTER, CITY OF	
Location of Audit: Winchester	
Exit Meeting Contact: John Simmons	
Inspection Type: Standard Inspection - Record Audit	
Pipeline Safety Representative(s): Kevin Ketchum	
Company Representative to Receive Report: John Simmons	
Company Representative's Email Address: barb.winchester@frontier.com	

Headquarters Address Information:	121 S. Hill Street	
	Winchester, IL 62694	
	Emergency Phone#:	
	Fax#:	
Official or Mayor's Name:	David Newman	
	Phone#: (217) 742-3191	
	Email:	
Inspection Contact(s)	Title	Phone No.
John Simmons	Utility Superintendent	(217) 742-3191

Gas System Operations	Status
Gas Transporter	Panhandle Eastern
Annual Report (Form 7100.1-1) reviewed for the year:	Satisfactory
General Comment:	•
The operator provided 2012 Annual Report information prior to filing on PHMSA's web site.	
Unaccounted for Gas	0%
Number of Services	832
Miles of Main	18
Is the operator maintaining documentation verifying their Maximum Allowable Operating Pressure(s)? (MAOP)	Satisfactory
Operating Pressure (Feeder)	125

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Operating Pressure	(Town)	11
Operating Pressure	(Other)	Not Applicable
General Comment:		
The operator's system d	oes not contain pipelines that would be considered to meet the requirements of other.	
MAOP (Feeder)		125
MAOP (Town)		11
MAOP (Other)		Not Applicable
General Comment:		
The operator's system d	oes not contain pipelines that would be considered to meet the requirements of other.	
Does the operator h	ave any transmission pipelines?	No
	Regulatory Reporting Records	Status
191.5	Were Telephonic Notices of Incidents reported to the NRC (800-424-8802)?	Not Applicable
General Comment:		
Winchester did not enco	unter an Incident that would have required reporting in 2012.	
191.9(a)	Was a DOT Incident Report Form F7100.1 submitted within 30 days after detection of an incident?	Not Applicable
General Comment:	<u> </u>	
Winchester did not enco	unter an Incident that would have required reporting in 2012.	
191.9(b)	Were any supplemental incident reports submitted when deemed necessary?	Not Applicable
General Comment:		
Winchester did not enco	unter an Incident that would have required reporting in 2012.	
Did the operator ha	ve any plastic pipe failures in the past calendar year?	Not Applicable
General Comment:		
Winchester gas system	did not encounter a plastic pipe failure in 2012.	
Did the operator tak components?	e action to mitigate safety concerns relating to the failure of the PE or pipeline	Not Applicable
General Comment:	<u>.</u>	
Winchester gas system	did not encounter a plastic pipe failure in 2012.	
191.23(a)	Did the operator report Safety Related Conditions?	Not Applicable
General Comment:		
Winchester did not enco	unter a Safety Related Condition that would have required reporting in 2012.	

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191.25	Did the Operator file a Safety Related Condition Report within 5 working days of determination, but not later than 10 working days after discovery?	Not Applicable
General Comment:	<u> </u>	
Winchester did not encou	nter a Safety Related Condition that would have required reporting in 2012.	
192.16(c)	Customer Notification: Has the operator notified each new customer within 90 days about the customer's responsibility regarding buried piping, however, operators of a master meter may continuously post a general notice in a permanent location?	Satisfactory
	DRUG TESTING	Status
Refer to Drug and Al	cohol Inspection Forms and Protocols	Not Checked
General Comment:	·	
Winchester Drug & Alcoho	ol plan review will be conducted at a later date.	
	TEST REQUIREMENTS	Status
192.517(a)	Are pressure test records being maintained for piping operating above 100 psig?	Not Applicable
General Comment:	·	
Winchester did not install	any piping that operates above 100 psig during 2012.	
192.517(b)	Are pressure test records being maintained for at least 5 years on piping operating below 100 psig?	Satisfactory
192.603(b)	Were service lines temporarily disconnected from the main properly tested prior to reconnection?	Not Applicable
General Comment:		
Winchester didn't encount	ter any service lines temporarily disconnected from the main in 2012.	
	UPRATING	Status
Category Comment: Winchester did not condu	ct any uprating activities in 2012.	
192.555	Has the operator maintained documentation of uprating activities when uprating a pipe to a pressure that will produce a hoop stress of 30% or more SMYS?	Not Applicable
192.557	Has the operator maintained documentation of uprating activities when uprating a pipe to a pressure that will produce a hoop stress of less than 30% SMYS?	Not Applicable
	OPERATIONS	Status
192.603(b)	Has the operator conducted a review of the Operations and Maintenance Manual once per yr/15 months?	Satisfactory
Has the operator cor	nducted a review of the Operator Qualification Plan once per yr/15 months?	Yes

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192.603(b)	Are construction records, maps, and operating history available to operating personnel?	Satisfactory
192.603(b)	Has the operator periodically reviewed personnel's work to determine the effectiveness of normal O&M procedures when deficiencies are found?	Satisfactory
	CONTINUING SURVEILLANCE RECORDS	Status
192.603(b)	Has the operator reviewed continuing surveillance records for class location changes, failures, leak history, corrosion, changes in cathodic protection, and other unusual operating and maintenance conditions?	Not Applicable
General Comment:	·	
No changes on continuous	surveillance records in 2012 for class location .	
192.491	Does the operator have records verifying if exposed cast iron was examined for evidence of graphitization and if necessary what appropriate action was taken concerning graphitization?	Not Applicable
General Comment:		
The City of Winchester gas	system does not contain cast iron pipelines.	
192.603(b)	Does the operator have surveillance records of cast iron pipelines, including appropriate action resulting from tracking circumferential cracking failures, study of leak history, or any other unusual operating and maintenance conditions?	Not Applicable
General Comment:	<u> </u>	
The City of Winchester gas	system does not contain cast iron pipelines.	
192.603(b)	Is each cast iron caulked bell and spigot joint that is subject to a pressure of more than 25 (psig.) sealed as required?	Not Applicable
General Comment:	<u> </u>	
The City of Winchester gas	system does not contain cast iron pipelines.	
192.603(b)	Is each cast iron caulked bell and spigot joint that is subject to a pressure of 25 (psig.) or less and is exposed for any reason sealed as required?	Not Applicable
General Comment:	·	
The City of Winchester gas	system does not contain cast iron pipelines.	
	QUALIFICATION OF PIPELINE PERSONNEL	Status
Refer to operator Qua	lification Inspection Forms and Protocols	Yes
General Comment:		
The City of Winchester gas	system Qualification records were reviewed and all records are current.	
	DAMAGE PREVENTION RECORDS	Status
192.603(b)	Did the operator track the number of damages per 1000 locate requests for the previous years?	Satisfactory

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General Comment:		
Reviewed the operator's locate	tickets.	
Has the number of damage	ges increased or decreased from prior year?	Same
192.603(b)	Does the operator track records of accidents due to excavation damage to ensure causes of failures are addressed to minimize the recurrence?	Not Applicable
General Comment:	·	
The City of Winchester did not o	encounter any excavation damages due to locate requests.	
192.603(b)	Does the operator provide documentation pertaining to notification of excavation, marking, positive response, and the availability and use of the one call system?	Satisfactory
Does the operator have a facilities?	Quality Assurance Program in place for monitoring the locating and marking of	Not Applicable
General Comment:		
Winchester does not contract lo	cating services.	
Do pipeline operators inc	ude performance measures in facility locating contracts?	Not Applicable
General Comment:	<u> </u>	
Winchester does not contract lo	ocating services	
IL ADM. CO.265.100(b)(1	Was third party damage to mains involving a release of gas reported to ICC JULIE Enforcement? http://www.icc.illinois.gov/julie/	Not Applicable
General Comment:	<u> </u>	
There were not any Julie report	able third party damages during 2012.	
Has the Operator adopted	d applicable section of the Common Ground Alliance Best Practices?	Yes
General Comment:		
Operator has adopted applicab	le section of the Common Ground Alliance Best Practices.	
If no, were Common Grou	und Alliance Best Practices discussed with Operator?	Yes
General Comment:		
Operator has adopted applicab	le section of the Common Ground Alliance Best Practices.	
EMERGENCY PLANS		Status
192.603(b)	Are supervisors, responsible for emergency action, furnished copies of the latest edition of the Emergency Plan?	Satisfactory
192.603(b)	Has the operator maintained documentation that the appropriate operating personnel have received training to assure they are knowledgeable of emergency procedures and that the training was effective?	Satisfactory
192.603(b)	Has the operator maintained documentation of employee activity reviews to determine whether the procedures were effectively followed in each	Satisfactory

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	emergency?	
192.603(b)	Has the operator maintained documentation that the operator established and maintained liaison with appropriate fire, police and other public officials?	Satisfactory
General Comment:		
A review of the operators	records show their meeting was held on June 7, 2012.	
192.603(b)	Did the review of emergency response time intervals regarding odor/leak complaint documentation indicate adequate emergency response intervals were achieved?	Satisfactory
	PUBLIC AWARENESS PROGRAM - RECORDS	Status
Refer to Public Awa	reness Program Inspection Forms and Protocols	Not Checked
General Comment:		
	documentation of the program evaluation that was conducted to determine the effectiveness of the Operator's larch 31, 2010. Staff reviewed their plan on December 8, 2011	Public Awareness
	ODORIZATION OF GAS	Status
192.603(b)	Has the operator maintained documentation of odorant concentration level testing using an instrument?	Satisfactory
192.603(b)	Has the operator maintained documentation of odorizer tank levels?	Satisfactory
192.603(b)	Are master meter operators receiving written verification of odorant concentration levels from their gas supplier?	Not Applicable
General Comment:		
Winchester is not a mast	er meter operator.	
192.603(b)	Has the master meter operator maintained documentation of sniff tests performed as required by this section?	Not Applicable
General Comment:		
Winchester is not a mast	er meter operator.	
	PATROLLING & LEAKAGE SURVEY	Status
192.603(b)	Is the operator patrolling business districts at a minimum of 4 per year/4 1/2 months?	Not Applicable
General Comment:		
Winchester has no patrol	llable main in business district	
192.603(b)	Is the operator patrolling outside business districts at a minimum of 2 per year/7 1/2 months?	Satisfactory
192.603(b)	Is the operator performing leakage surveys in business districts at a minimum of 1 per year/ 15 months? If the operator has inside meter sets that meet this criterion then were those surveyed?	Satisfactory

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192.603(b)	Is the operator inspecting and testing the pressure limiting and regulating	Satisfactory
F	PRESSURE LIMITING AND REGULATION	Status
	n pipelines that are under navigable waterways.	
General Comment:	pipeline facility that crosses over, under or through a commercially navigable waterway?	Not Applicable
192.603(b) 192.727(g)	Did the operator maintain documentation when air was used for purging that a combustible mixture was not present after purging? Did the operator maintain documentation for each abandoned onshore	Satisfactory
192.603(b)	Did the operator maintain documentation demonstrating that whenever service to a customer was discontinued access to gas was either; locked, prevented by a mechanical fitting, or disconnected from the gas supply and open pipe ends sealed?	Satisfactory
192.603(b)	Did the operator maintain documentation demonstrating that each inactive pipeline that is not being maintained under this part was disconnected from all sources and supplies of gas; purged of gas?	Satisfactory
192.603(b)	Did the operator maintain documentation demonstrating that each pipeline abandoned in place was disconnected from all sources and supplies of gas, and purged of gas?	Satisfactory
ABANDONME	ENT or DEACTIVATION of FACILITIES PROCEDURES	Status
192.723(b)(1),192.723(b)(2)	After the determination of the cathodic protection requirements, has the operator surveyed each line within the required leakage survey intervals?	Not Applicable
192.463,220 ILCS 2.2.03	Has the operator determined if cathodic protection is required on these services?	Not Applicable
220 ILCS 2.2.03	Has the operator designated and documented the location of all services where the meter is located more than 3 feet away from the wall of a residence?	Not Applicable
Winchester system does not contai	n meters that are located more than 3 feet away from a building	
Category Comment:		
	YARD LINES - RESIDENTIAL	Status
Winchester system does not contain		
General Comment: Winchester system does not contain	in unprotected lines	
Constant Comments	minimum of every 5 years/63 months? Is the operator performing leakage surveys on cathodically unprotected pipelines at a minimum of every 3 years/39 months? If the operator has inside meter sets that meet this criterion then were those surveyed? If the operator has yard lines then are those being surveyed?	Not Applicable
192.603(b)	Is the operator performing leakage surveys outside a business district at a	

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	stations at a minimum of 1 per year/15 months?	
General Comment:		
Staff reviewed the operat	or's regulator inspection records for 2012.	
192.603(b)	Is the operator inspecting pressure limiting and regulating stations for adequate capacity at a minimum of 1 per year/15 months?	Satisfactory
192.603(b)	If the operator used calculations to determine sufficient capacity, were the calculation reviews documented at a minimum of 1 per year/15 months?	Satisfactory
192.603(b)	Is each distribution system supplied by more than one district pressure regulating station, or where required by the operator on a system supplied by a single regulating station, equipped with telemetering or recording pressure gauges to indicate the gas pressure in the district?	Satisfactory
192.603(b)	If there were indications of abnormally high- or low-pressure, were actions taken to correct any unsatisfactory operating conditions?	Not Applicable
General Comment:		
A review of the records d	id not indicate that an abnormally high or low pressure occurred in Winchester system in 2012.	
192.603(b)	Is overpressure protection provided by the supplier pipeline downstream of the take point?	No
General Comment:	·	
The operator has schedu	le with Utility Safety and Design,Inc to install a relief device at the take point later this year.	
192.603(b)	If Yes, does the operator have documentation to verify that these devices have adequate capacity?	Not Applicable
General Comment:	•	
The operator has schedu	le with Utility Safety and Design,Inc to install a relief device at the take point later this year.	
	VALVE MAINTENANCE	Status
192.603(b)	Did the operator inspect and maintain distribution valves necessary for the safe operation of the system at a minimum of 1 per year/15 months?	Satisfactory
General Comment:	·	
Staff reviewed the operat	or's valve inspection records for 2012.	
192.603(b)	Did the operator inspect and maintain vaults > 200 cubic feet at a minimum of 1 per year/15 months?	Not Applicable
General Comment:		
Winchester system does	not contain vaults.	
	Investigation Of Failures	Status
Category Comment:		
Winchester did not encou	unter any failures requiring analysis in 2012.	

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192.603(b)	Did the operator experience accidents or failures requiring analysis?	Not Applicable
	WELDING OF STEEL PIPE	Status
192.603(b)	Does the operator have documentation for their qualified welding procedure?	Satisfactory
192.603(b)	Does the operator have documentation of welder qualification documentation as required?	Satisfactory
192.709	Does the operator have documentation of NDT personnel qualification as required?	Not Applicable
General Comment:		
Winchester did not cond	uct NDT testing in 2012.	
192.709	Does the operator have documentation of NDT testing performed?	Not Applicable
General Comment:		
Winchester did not cond	uct NDT testing in 2012.	
	JOINING OF MATERIAL OTHER THAN WELDING	Status
192.603(b)	Are persons making joints with plastic pipe qualified?	Satisfactory
General Comment:	<u> </u>	
Staff reviewed the opera	tor's OQ records for 2012.	
192.603(b)	Are persons inspecting plastic pipe joints qualified?	Satisfactory
192.603(b)	Are qualified joining procedures for plastic pipe in place?	Satisfactory
	CORROSION CONTROL RECORDS	Status
192.491(a)	Has the operator maintained maps or records of cathodically protected piping, cathodic protection facilities, galvanic anodes, and neighboring structures bonded to the cathodic protection system?	Satisfactory
General Comment:	<u> </u>	
Staff reviewed the opera	tor's cathodic protection records for 2012.	
192.491	Has the operator maintained documentation of an examination when buried pipe was exposed?	Satisfactory
192.491	Has the operator maintained documentation of annual pipe-to-soil monitoring performed at a minimum of 1 per yr/15 months and/or isolated services or short sections of main less than 100 feet at a minimum of 10% annually?	Satisfactory
192.491	Has the operator maintained documentation of rectifier or other impressed current power sources inspections at a minimum of 6 per year/ 2 1/2 months?	Not Applicable
General Comment:	<u> </u>	
Winchester system does	not contain rectifiers.	

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192.491	Has the operator maintained documentation of each critical interference bond,	
102.401	reverse current switch, diode, etc. inspections at a minimum of 6 per year/ 2 1/2 months and/or non-critical interference bond inspections at a minimum of 1 per year/15 months?	Not Applicable
General Comment:		
Winchester system doe	s not contain interference bonds.	
192.491	Has the operator taken prompt remedial actions to correct any deficiencies indicated by the monitoring?	Satisfactory
192.491	Has the operator maintained documentation of unprotected pipeline surveys, inspections, or tests at a minimum of 3 years/39 months?	Not Applicable
General Comment:		
Winchester system doe	s not contain unprotected pipelines.	
192.491	Has the operator maintained documentation of inspections or tests for electrical isolation at casings?	Not Applicable
General Comment:		
Winchester system doe	s not contain casings.	
192.491	Does the operator have a sufficient number of test stations or other contact points for electrical measurement to determine the adequacy of cathodic protection?	Satisfactory
192.491	Has the operator maintained documentation of corrective actions taken when a test lead is no longer electrically conductive?	Satisfactory
192.491	Has the operator maintained documentation of inspections or tests to assure their cathodic protection system is not affecting adjacent underground metallic structures?	Satisfactory
192.491	Has the operator maintained documentation of investigations or steps taken to minimize internal corrosion due to transportation of corrosive gas?	Not Applicable
General Comment:		
Winchester does not tra	insport corrosive gas.	
192.491	Has the operator maintained documentation of internal surface inspections performed when pipe is removed for any reason?	Not Applicable
General Comment:		
Winchester did not remo	ove any pipelines in 2012 where an internal inspection could be conducted.	
192.491	Has the operator maintained documentation of internal corrosion coupon monitoring at a minimum of 2 per year/ 7 1/2 months?	Not Applicable
General Comment:		
Winchester is not requir	red to conduct internal corrosion coupon monitoring.	
192.491	Has the operator maintained documentation of atmospheric corrosion control	Satisfactory

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	monitoring at a minimum of 1 per 3 years/ 39 months?	
192.491	Has the operator maintained documentation of corrective action where atmospheric corrosion was discovered?	Satisfactory
192.491	Has the operator maintained documentation demonstrating that pipe removed due to external corrosion has been repaired or replaced with pipe that was coated and cathodically protected?	Not Applicable
General Comment:		
Winchester system did not e	encounter piping that was required to be removed due to external corrosion issues in 2012.	
TRAINING - 83 IL ADM. CODE 520		Status
520.10(a) (1)	Has the operator maintained documentation demonstrating that personnel have received adequate training?	Satisfactory
General Comment:	<u>. </u>	
Staff reviewed the operator	's Training records for 2012.	
520.10(a) (2)	Do training records include verbal instruction and/or on the job training for each job classification?	Satisfactory
520.10(b)	Has the municipal operator maintained documentation demonstrating that personnel have received adequate training?	Satisfactory
520.10(a)(5)	Are procedures periodically updated to include new materials, new methods of operation and installation, and changes in general procedures?	Satisfactory

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